

View Online at <https://aerobasegroup.com/nsn/5306-00-410-1749>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.325 inches

Fastener Length:

Between 0.627 inches and 0.647 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.295 inches and 0.315 inches

Head Height:

Between 0.045 inches and 0.055 inches

Shoulder Diameter:

0.217 inches first shoulder and 0.218 inches first shoulder

Shoulder Length:

0.302 inches first shoulder and 0.322 inches first shoulder

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

28.0 rockwell c and 35.0 rockwell c

Shoulder Shape:

Round first shoulder

Material:

Steel comp 4130 or steel comp 8630 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-6758 military specification 1st material response or mil-s-6050 military specification 2nd material response or mil-s-6098 military specification 3rd material response or mil-s-6049 military specification 4th material response

Surface Treatment:

Cadmium or chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 3 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

81205-bacb30kk manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-6758 spec.