NSN 5306-00-413-6625

Machine Bolt - Page 1 of 2

View Online at https://aerobasegroup.com/nsn/5306-00-413-6625



Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 1.125 inches and 1.185 inches

Fastener Length:

5.375 inches

Head Style:

Double hexagon w/hole

Head Height:

0.490 inches

Width Between Flats:

Between 0.492 inches and 0.502 inches

Extended Washer Diameter:

0.688 inches

Extended Washer Thickness:

Between 0.110 inches and 0.120 inches

Hole Diameter:

0.070 inches

Thread Diameter:

0.438 inches

Grip Length:

Between 4.190 inches and 4.250 inches

Hole Quantity:

4

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

63.0 microinches grip

Material:

Steel comp 8740

NSN 5306-00-413-6625

Machine Bolt - Page 2 of 2



Material Specification: Ams 6322 assn standard single material response Surface Treatment: Cadmium Surface Treatment Specification: Ams 2400 assn standard single treatment response **Thread Series Designator:** Unf Shelf Life: N/a Unit Of Measure: ---Demilitarization: No Fiig: A003b0