Externally Relieved Body Bolt - Page 1 of 2

AeroBase Group

View Online at https://aerobasegroup.com/nsn/5306-00-420-0286

Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.560 inches and 0.580 inches
Fastener Length:
Between 1.640 inches and 1.650 inches
Head Style:
Round w/wrench flats chamfered
Head Diameter:
0.880 inches
Head Height:
Between 0.420 inches and 0.430 inches
Width Between Flats:
0.530 inches
First Diameter From Head:
Between 0.4995 inches and 0.5000 inches
Second Diameter From Head:
0.360 inches
Distance From Largest Bearing Surface Of Head To End Of First Diameter:
Between 0.730 inches and 0.740 inches
Distance From Largest Bearing Surface Of Head To End Of Second Diameter:
Between 1.070 inches and 1.080 inches
Thread Diameter:
0.438 inches
Thready Qty Per Inch (tpi):
20
Hardness Rating:
32.0 rockwell c and 36.0 rockwell c
Criticality Code Justification:
Aawc
Externally Relieved Body Diameter Quantity:
2
Special Features:
Outer edge of one wrench flat chamfered 0.250 in. Min. 0.270 in. Maximum lg, by 45 deg
Material:
Steel comp 8740
Material Specification:
Ams 6322 assn standard single material response
Surface Treatment:
Cadmium

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Surface Treatment Specification:

Ams 2400 assn standard single treatment response

**Thread Series Designator:** 

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0