

View Online at <https://aerobasegroup.com/nsn/5306-00-420-5664>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.526 inches and 0.546 inches

**Fastener Length:**

0.625 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

0.303 inches

**Width Between Flats:**

0.312 inches

**Extended Washer Diameter:**

0.438 inches

**Extended Washer Thickness:**

0.060 inches

**Hole Diameter:**

0.065 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.079 inches and 0.099 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

130000 pounds per square inch

**Hardness Rating:**

248.0 brinell standard and 341.0 brinell standard

**Minimum Yield Strength:**

85000 pounds per square inch

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard single material response

**Test Data Document:**

81343-ams 2645 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0