NSN 5306-00-432-3999

Internal Wrenching Bolt - Page 1 of 2

AeroBase Group

View Online at https://aerobasegroup.com/nsn/5306-00-432-3999

Thread Class
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.345 inches and 0.365 inches
Fastener Length:
Between 0.970 inches and 1.010 inches
Head Diameter:
Between 0.498 inches and 0.499 inches
Head Height:
Between 0.253 inches and 0.273 inches
Shank Unthreaded Hole Diameter:
0.076 inches first hole and 0.086 inches first hole
Internal Drive Style:
Hexagon
Thread Diameter:
0.375 inches
Width Across Flats:
Between 0.250 inches and 0.253 inches
Thready Qty Per Inch (tpi):
24
Min. Tensile Strength (psi):
170000 pounds per square inch
Distance From Head Largest Bearing Surface To Shank Hole Center:
0.850 inches first hole and 0.910 inches first hole
Surface Finish:
32.0 microinches sides of head
Material:
Steel comp 630
Material Specification:
17-4ph fms-0131, fscm 81755 mfr ref single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
Mil-s-5002 military specification single treatment response
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5002 spec.