

View Online at <https://aerobasegroup.com/nsn/5306-00-460-4443>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.620 inches and 0.688 inches

**Fastener Length:**

Between 0.740 inches and 0.760 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.250 inches and 0.270 inches

**Width Between Flats:**

Between 0.243 inches and 0.251 inches

**Extended Washer Diameter:**

Between 0.365 inches and 0.385 inches

**Extended Washer Thickness:**

Between 0.040 inches and 0.050 inches

**Hole Diameter:**

0.047 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.072 inches and 0.120 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

32

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Hole Configuration Style:**

Double hexagon flats

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams 2400 assn standard single treatment response

**Test Data Document:**

81341-ams2640 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0