

View Online at <https://aerobasegroup.com/nsn/5306-00-460-4443>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.620 inches and 0.688 inches

Fastener Length:

Between 0.740 inches and 0.760 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.250 inches and 0.270 inches

Width Between Flats:

Between 0.243 inches and 0.251 inches

Extended Washer Diameter:

Between 0.365 inches and 0.385 inches

Extended Washer Thickness:

Between 0.040 inches and 0.050 inches

Hole Diameter:

0.047 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 0.072 inches and 0.120 inches

Hole Quantity:

4

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

32

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Double hexagon flats

Surface Finish:

32.0 microinches threads

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Test Data Document:

81341-ams2640 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0