

View Online at <https://aerobasegroup.com/nsn/5306-00-486-2231>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.318 inches and 0.368 inches

Fastener Length:

Between 0.540 inches and 0.560 inches

Head Style:

Round w/wrench flats

Head Diameter:

Between 1.190 inches and 1.230 inches

Head Height:

Between 0.060 inches and 0.080 inches

Width Between Flats:

Between 0.610 inches and 0.630 inches

Shoulder Diameter:

0.3090 inches and 0.3110 inches first shoulder

Shoulder Length:

0.140 inches and 0.150 inches first shoulder

Thread Diameter:

0.250 inches

Thread Qty Per Inch (tpi):

20

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Shoulder Shape:

Round first shoulder

Product Name:

Navy special project

Special Features:

2 holes 0.096 in. Min, 0.100 in. Maximum dia, 0.760 in. Min, 0.800 in. Maximum apart through top of head

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0