

View Online at <https://aerobasegroup.com/nsn/5306-00-515-8486>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.780 inches

Fastener Length:

Between 1.890 inches and 1.910 inches

Head Style:

Hexagon

Head Height:

Between 0.224 inches and 0.244 inches

Width Between Flats:

Between 0.492 inches and 0.502 inches

Hole Diameter:

0.070 inches

Thread Diameter:

0.312 inches

Grip Length:

Between 1.110 inches and 1.130 inches

Hole Quantity:

6

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

18

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Hexagon longitudinal hole

Surface Finish:

63.0 microinches grip

Product Name:

Navy special project

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0