

View Online at <https://aerobasegroup.com/nsn/5306-00-519-7785>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.364 inches and 0.414 inches

Fastener Length:

Between 1.374 inches and 1.404 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 0.990 inches and 1.010 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, ty2 cl3 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

81205-bacb30lj manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0