

View Online at <https://aerobasegroup.com/nsn/5306-00-528-5028>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.345 inches and 0.395 inches

Fastener Length:

Between 1.730 inches and 1.760 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 1.365 inches and 1.385 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.550 inches first hole and 1.600 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Specification Data:

80205-nas6304 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0