

View Online at <https://aerobasegroup.com/nsn/5306-00-547-3820>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.514 inches and 0.574 inches

Fastener Length:

Between 2.217 inches and 2.247 inches

Head Style:

Hexagon

Head Height:

Between 0.140 inches and 0.172 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 1.673 inches and 1.703 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.990 inches first hole and 2.010 inches first hole

Material:

Iron alloy 660

Material Specification:

Ams 5732 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1004 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0