NSN 5306-00-558-3908

Internal Wrenching Bolt - Page 1 of 2

AeroBase Group

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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.787 inches	and 0.837 inches
Fastener Length:	
Between 4.423 inches	and 4.453 inches
Head Style:	
Bevel-conical	
Head Diameter:	
Between 0.740 inches	and 0.750 inches
Head Height:	
).438 inches	
nternal Drive Style:	
Hexagon	
Thread Diameter:	
).438 inches	
Width Across Flats:	
Between 0.313 inches	and 0.315 inches
Thready Qty Per Inch	(tpi):
20	
Min. Tensile Strength	(psi):
160000 pounds per sq	uare inch
lardness Rating:	
4.0 rockwell c and 4	0.0 rockwell c
Material:	
Steel comp 4140 or st	eel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740
Material Specificatior	1:
/lil-s-5626 military spe	cification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military
specification 3rd mater	ial response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material
esponse	
Surface Treatment:	
Cadmium and chroma	te
Surface Treatment Sp	pecification:
Qq-p-416, type 2 cl 2 f	federal specification single treatment response
Thread Series Design	nator:
Unf	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	

No

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Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

