Machine Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-00-559-0179

Thread	Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.906 inches

Fastener Length:

6.656 inches

Head Style:

Hexagon

Head Height:

Between 0.296 inches and 0.328 inches

Width Between Flats:

Between 0.865 inches and 0.877 inches

Shank Unthreaded Hole Diameter:

0.141 inches first hole

Thread Diameter:

0.562 inches

Grip Length:

5.750 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

6.405 inches first hole

Material:

Steel comp 4037 or steel comp 4130 or steel comp 8630 or steel comp 8735 or steel comp 8740 or steel comp 4140

Material Specification:

Mil-b-6812 military specification all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

 $\ensuremath{\mathsf{Qq}}\xspace$ -p-416, type 2, class 3 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

NSN 5306-00-559-0179

Machine Bolt - Page 2 of 2

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-b-6812 spec.

