NSN 5306-00-616-8213

Machine Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-00-616-8213

| Thread Class: |
|--|
| 3a |
| Thread Direction: |
| Right-hand |
| Thread Length: |
| Between 0.718 inches and 0.797 inches |
| Fastener Length: |
| Between 4.109 inches and 4.156 inches |
| Head Style: |
| Hexagon |
| Head Height: |
| Between 0.484 inches and 0.516 inches |
| Width Between Flats: |
| Between 1.428 inches and 1.441 inches |
| Shank Unthreaded Hole Diameter: |
| 0.131 inches first hole and 0.151 inches first hole |
| Thread Diameter: |
| 1.000 inches |
| Grip Length: |
| Between 3.359 inches and 3.391 inches |
| Features Provided: |
| Finished head Three to Cor Box lasts (to b) |
| Thready Qty Per Inch (tpi): |
| 14 Min Tanadia Consenti (nai) |
| Min. Tensile Strength (psi): |
| 160000 pounds per square inch |
| Hardness Rating: |
| 36.0 rockwell c and 40.0 rockwell c |
| Distance From Head Largest Bearing Surface To Shank Hole Center: |
| 3.859 inches first hole and 3.891 inches first hole |
| Surface Finish: |
| 32.0 microinches grip |
| Material: |
| Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740 |
| Material Specification: |
| Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military |
| specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material |
| response Surface Treatments |
| Surface Treatment: |
| Cadmium and chromate Surface Treatment Specification: |
| Surface Treatment Specification: |
| Qq-p-416, type 2, class 3 federal specification single treatment response |

Uns

Thread Series Designator:

NSN 5306-00-616-8213

Machine Bolt - Page 2 of 2



| Specification Data: |
|---|
| 80205-nas464 professional/industrial association standard |
| Shelf Life: |
| N/a |
| Unit Of Measure: |
| |
| Demilitarization: |
| No |

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.