

View Online at <https://aerobasegroup.com/nsn/5306-00-617-8103>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.740 inches and 0.820 inches

**Fastener Length:**

Between 2.240 inches and 2.260 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.320 inches and 0.340 inches

**Width Between Flats:**

Between 0.304 inches and 0.313 inches

**Extended Washer Diameter:**

Between 0.428 inches and 0.448 inches

**Extended Washer Thickness:**

Between 0.060 inches and 0.070 inches

**First Diameter From Head:**

Between 0.222 inches and 0.232 inches

**Distance From Largest Bearing Surface Of Head To End Of First Diameter:**

0.750 inches

**Thread Diameter:**

0.250 inches

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

28

**Externally Relieved Body Diameter Quantity:**

1

**Material:**

Nickel alloy 718

**Precious Material And Location:**

silver

**Precious Material:**

Silver

**Surface Treatment:**

Silver

**Surface Treatment Specification:**

Ams 2410 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0