

View Online at <https://aerobasegroup.com/nsn/5306-00-619-1117>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.402 inches and 0.442 inches

Fastener Length:

Between 1.724 inches and 1.744 inches

Head Style:

Button

Head Diameter:

Between 0.865 inches and 0.885 inches

Head Height:

Between 0.240 inches and 0.260 inches

Groove Diameter:

0.422 inches

Internal Drive Style:

Slot

Thread Diameter:

0.500 inches

Thready Qty Per Inch (tpi):

20

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-18732 spec.