

View Online at <https://aerobasegroup.com/nsn/5306-00-619-1816>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.287 inches and 1.337 inches

**Fastener Length:**

Between 2.423 inches and 2.453 inches

**Head Style:**

Bevel-conical

**Head Diameter:**

1.615 inches

**Head Height:**

1.000 inches

**Internal Drive Style:**

Hexagon

**End Application:**

Spec item

**Thread Diameter:**

1.000 inches

**Width Across Flats:**

Between 0.751 inches and 0.755 inches

**Thready Qty Per Inch (tpi):**

14

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

34.0 rockwell c and 40.0 rockwell c

**Material:**

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

**Material Specification:**

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Uns

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5626 spec.