NSN 5306-00-637-8612

Internal Wrenching Bolt - Page 1 of 2

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| Thread Class: |
|---|
| 2a |
| Thread Direction: |
| Right-hand |
| Thread Length: |
| Between 0.453 inches and 0.485 inches |
| Fastener Length: |
| Between 3.734 inches and 3.766 inches |
| Head Style: |
| Flat chamfer |
| Head Diameter: |
| Between 0.359 inches and 0.391 inches |
| Head Height: |
| Between 0.234 inches and 0.266 inches |
| First Diameter From Head: |
| Between 0.167 inches and 0.177 inches |
| Distance From Largest Bearing Surface Of Head To End Of First Diameter: |
| Between 3.249 inches and 3.313 inches |
| Internal Drive Style: |
| Hexagon |
| Thread Diameter: |
| 0.250 inches |
| Width Across Flats: |
| Between 0.184 inches and 0.194 inches |
| Thready Qty Per Inch (tpi): |
| 20 |
| Product Name: |
| Navy special project |
| Material: |
| Steel comp 1020 |
| Material Specification: |
| Qq-s-634 federal specification single material response |
| Surface Treatment: |
| Chromate |
| Thread Series Designator: |
| Unc |
| Shelf Life: |
| N/a |
| Unit Of Measure: |
| |
| Demilitarization: |
| No |

No

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