NSN 5306-00-637-8614

Internal Wrenching Bolt - Page 1 of 2



| View Online at https://aerobasegroup.com/nsn/5306-00-637-8614 |
|--|
| Thread Class: |
| 3a |
| Thread Direction: |
| Right-hand |
| Thread Length: |
| Between 0.475 inches and 0.525 inches |
| Fastener Length: |
| Between 1.423 inches and 1.453 inches |
| Head Style: |
| Bevel-conical Seven Seve |
| Head Diameter: |
| Between 0.428 inches and 0.438 inches |
| Head Height: |
| 0.250 inches |
| Hole Diameter: |
| 0.037 inches |
| Internal Drive Style: |
| Hexagon |
| Thread Diameter: |
| 0.250 inches |
| Width Across Flats: |
| Between 0.188 inches and 0.190 inches |
| Hole Quantity: |
| 4 |
| Hole Type: |
| Drilled |
| Thready Qty Per Inch (tpi): |
| 28 |
| Min. Tensile Strength (psi): |
| 160000 pounds per square inch |
| Hardness Rating: |
| 34.0 rockwell c and 40.0 rockwell c |
| Hole Configuration Style: |
| Round longitudinal hole |
| Material: |
| Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740 |
| Material Specification: |
| Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military |
| specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material |
| response |
| Surface Treatment: |
| Cadmium and chromate |
| Surface Treatment Specification: |

Qq-p-416 type 2 class 3 federal specification all treatment responses

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| Thread Series Designator: |
|------------------------------|
| Unf |
| Shelf Life: |
| N/a |
| Unit Of Measure: |
| |
| Demilitarization: |
| No |
| Fiig: |
| A003b0 |
| Mil-std (military Standard): |

Mil-s-5626 spec.