NSN 5306-00-637-8628

Internal Wrenching Bolt - Page 1 of 2



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| Thread Class: | |
|---------------------|---|
| 3a | |
| Thread Direction | |
| Right-hand | |
| Thread Length: | |
| - | hes and 0.837 inches |
| Fastener Length: | |
| • | hes and 3.890 inches |
| Head Style: | |
| Bevel-conical | |
| Head Diameter: | |
| | hes and 0.750 inches |
| Head Height: | |
| 0.438 inches | |
| Internal Drive Sty | le: |
| Hexagon | |
| Thread Diameter | |
| 0.438 inches | |
| Width Across Fla | ts: |
| Between 0.313 ind | hes and 0.315 inches |
| Thready Qty Per | Inch (tpi): |
| 20 | |
| Min. Tensile Stre | ngth (psi): |
| 160000 pounds pe | r square inch |
| Hardness Rating | |
| 34.0 rockwell c a | nd 40.0 rockwell c |
| Material: | |
| Steel comp 4140 | or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740 |
| Material Specific | ation: |
| Mil-s-5626 military | specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military |
| specification 3rd n | naterial response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th materia |
| response | |
| Surface Treatme | nt: |
| Cadmium and ch | omate |
| Surface Treatme | nt Specification: |
| Qq-p-416, type 2 | cl 2 federal specification single treatment response |
| Thread Series De | signator: |
| Unf | |
| Shelf Life: | |
| N/a | |
| Unit Of Measure: | |
| | |
| Demilitarization: | |
| No | |

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Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

