Internal Wrenching Bolt - Page 1 of 2





View Online at https://aerobasegroup.com/nsn/5306-00-637-8727

Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.787 inc	hes and 0.837 inches
Fastener Length:	
Between 3.735 inc	hes and 3.765 inches
Head Style:	
Bevel-conical	
Head Diameter:	
Between 0.818 inc	hes and 0.828 inches
Head Height:	
0.500 inches	
Internal Drive Sty	le:
Hexagon	
Thread Diameter:	
0.500 inches	
Width Across Flat	is:
Between 0.375 inc	hes and 0.378 inches
Thready Qty Per I	nch (tpi):
20	
Min. Tensile Strer	ngth (psi):
160000 pounds pe	r square inch
Hardness Rating:	
34.0 rockwell c ar	nd 40.0 rockwell c
Material:	
Steel comp 4140	or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740
Material Specifica	tion:
Mil-s-5626 military	specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military
specification 3rd m	aterial response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th materia
response	
Surface Treatmen	t:
Cadmium and chro	omate
Surface Treatmen	t Specification:
Qq-p-416, type 2 o	cl 2 federal specification single treatment response
Thread Series De	signator:
Unf	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	

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**Fiig:** A003b0

Mil-std (military Standard):

Mil-s-5626 spec.