## NSN 5306-00-637-9906

Internal Wrenching Bolt - Page 1 of 2



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Thread Class:	
3a	
Thread Direction	:
Right-hand	
Thread Length:	
Between 1.287 inc	ches and 1.337 inches
Fastener Length:	
Between 4.360 inc	ches and 4.390 inches
Head Diameter:	
Between 1.615 inc	ches and 1.625 inches
Head Height:	
1.000 inches	
Internal Drive Sty	/le:
Hexagon	
End Application:	
Spec item	
Thread Diameter	:
1.000 inches	
Width Across Fla	ats:
Between 0.751 ind	ches and 0.755 inches
Thready Qty Per	Inch (tpi):
14	
Min. Tensile Stre	ngth (psi):
160000 pounds pe	er square inch
Hardness Rating	:
34.0 rockwell c a	nd 40.0 rockwell c
Material:	
Steel comp 4140	or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740
Material Specific	ation:
Mil-s-5626 military	v specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military
specification 3rd n	naterial response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th materia
response	
Surface Treatme	nt:
Cadmium and chi	romate
Surface Treatme	nt Specification:
Qq-p-416, type 2 o	class 3 federal specification all treatment responses
Thread Series De	esignator:
Uns	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	

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Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

