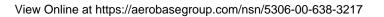
Internal Wrenching Bolt - Page 1 of 2





Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.912 inches and 0.962 inches

Fastener Length:

Between 4.923 inches and 4.953 inches

Head Style:

Bevel-conical

Head Diameter:

Between 1.040 inches and 1.050 inches

Head Height:

0.625 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.625 inches

Width Across Flats:

Between 0.500 inches and 0.503 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

34.0 rockwell c and 40.0 rockwell c

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military

specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

- Unit Of Measure:
- --
- Demilitarization:
- No

NSN 5306-00-638-3217

Internal Wrenching Bolt - Page 2 of 2

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

