NSN 5306-00-638-4620

Shear Bolt - Page 1 of 2

View Online at https://aerobasegroup.com/nsn/5306-00-638-4620



Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.318 inches and 0.385 inches

Fastener Length:

Between 0.828 inches and 0.875 inches

Head Style:

Hexagon

Head Height:

Between 0.078 inches and 0.110 inches

Width Between Flats:

Between 0.365 inches and 0.377 inches

Grip Diameter:

Between 0.1885 inches and 0.1894 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole

Single Shear Strength:

2690 pounds per square inch

Thread Diameter:

0.190 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.672 inches first hole and 0.703 inches first hole

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military

specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification all treatment responses

Thread Series Designator:

Unf

NSN 5306-00-638-4620

Shear Bolt - Page 2 of 2



Specification Data:

80205-nas464 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.