

View Online at <https://aerobasegroup.com/nsn/5306-00-638-7671>

Thread Direction:

Right-hand

Thread Length:

Between 0.297 inches and 0.327 inches

Fastener Length:

Between 0.428 inches and 0.438 inches

Head Style:

Hexagon

Head Height:

Between 0.146 inches and 0.156 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Shoulder Diameter:

0.3110 inches first shoulder and 0.3120 inches first shoulder

Shoulder Length:

0.050 inches first shoulder and 0.060 inches first shoulder

Thread Diameter:

0.250 inches

Nonstandard Thread Pitch Diameter:

+0.2216/+0.2238 inches

Thready Qty Per Inch (tpi):

28

Shoulder Shape:

Round first shoulder

Material:

Iron alloy 660

Precious Material:

Silver

Surface Treatment:

Silver

Surface Treatment Specification:

Ams 2410 assn standard single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0