Internal Wrenching Bolt - Page 1 of 2

AeroBase Group

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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.475 inche	s and 0.525 inches
Fastener Length:	
Between 1.735 inche	s and 1.765 inches
Head Style:	
Bevel-conical	
Head Diameter:	
Between 0.428 inche	s and 0.438 inches
Head Height:	
0.250 inches	
nternal Drive Style	
Hexagon	
Thread Diameter:	
0.250 inches	
Width Across Flats	
Between 0.188 inche	s and 0.190 inches
Thready Qty Per Inc	:h (tpi):
28	
Min. Tensile Streng	th (psi):
160000 pounds per s	equare inch
Hardness Rating:	
34.0 rockwell c and	40.0 rockwell c
Material:	
Steel comp 4140 or	steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740
Material Specification	on:
vlil-s-5626 military sp	pecification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military
specification 3rd mat	erial response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material
response	
Surface Treatment:	
Cadmium and chron	nate
Surface Treatment	Specification:
Qq-p-416 type 2 clas	s 3 federal specification all treatment responses
Thread Series Desig	gnator:
Unf	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	

No

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Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

