

View Online at <https://aerobasegroup.com/nsn/5306-00-638-8283>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.600 inches

Fastener Length:

Between 0.615 inches and 0.635 inches

Head Style:

Hexagon

Head Height:

Between 0.178 inches and 0.198 inches

Width Between Flats:

Between 0.431 inches and 0.440 inches

Hole Diameter:

0.065 inches

Thread Diameter:

0.250 inches

Grip Length:

0.025 inches

Hole Quantity:

1

Hole Type:

Drilled

Features Provided:

Unfinished head

Thready Qty Per Inch (tpi):

20

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Hexagon flats

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0