NSN 5306-00-638-9216

Machine Bolt - Page 1 of 2



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Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 1.250 inches and 1.310 inches
Fastener Length:
2.750 inches
Head Style:
Hexagon
Head Height:
Between 0.334 inches and 0.354 inches
Width Between Flats:
Between 0.741 inches and 0.752 inches
Hole Diameter:
0.070 inches
End Application:
Spec item
Thread Diameter:
0.500 inches
Grip Length:
Between 1.440 inches and 1.500 inches
Hole Quantity:
6
Hole Type:
Drilled
Features Provided:
Finished head
Thready Qty Per Inch (tpi):
20
Min. Tensile Strength (psi):
125000 pounds per square inch
Hardness Rating:
26.0 rockwell c and 32.0 rockwell c
Hole Configuration Style:
Hexagon longitudinal hole
Surface Finish:
63.0 microinches grip
Material:
Steel comp 8740
Material Specification:
Ams 6322 assn standard single material response

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Fiig: A003b0



Surface Treatment:
Cadmium
Surface Treatment Specification:
Ams 2400 assn standard single treatment response
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No