

View Online at <https://aerobasegroup.com/nsn/5306-00-639-1864>

**Thread Direction:**

Right-hand

**Thread Length:**

0.380 inches

**Fastener Length:**

1.720 inches

**Head Style:**

Double chamfer

**Head Diameter:**

Between 1.690 inches and 1.700 inches

**Head Height:**

0.400 inches

**Shoulder Diameter:**

1.1558 inches first shoulder and 1.1560 inches first shoulder

**Shoulder Length:**

1.220 inches first shoulder

**Thread Diameter:**

1.125 inches

**Nonstandard Thread Pitch Diameter:**

+1.0812/+1.0839 inches

**Thready Qty Per Inch (tpi):**

16

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Shoulder Shape:**

Round first shoulder

**Special Features:**

Edge of head bearing surface chamfered 0.100 in. Lg by 45.0 deg

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0