

View Online at <https://aerobasegroup.com/nsn/5306-00-639-1864>

Thread Direction:

Right-hand

Thread Length:

0.380 inches

Fastener Length:

1.720 inches

Head Style:

Double chamfer

Head Diameter:

Between 1.690 inches and 1.700 inches

Head Height:

0.400 inches

Shoulder Diameter:

1.1558 inches first shoulder and 1.1560 inches first shoulder

Shoulder Length:

1.220 inches first shoulder

Thread Diameter:

1.125 inches

Nonstandard Thread Pitch Diameter:

+1.0812/+1.0839 inches

Thready Qty Per Inch (tpi):

16

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Shoulder Shape:

Round first shoulder

Special Features:

Edge of head bearing surface chamfered 0.100 in. Lg by 45.0 deg

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0