

View Online at <https://aerobasegroup.com/nsn/5306-00-639-2349>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.625 inches and 0.704 inches

**Fastener Length:**

Between 1.703 inches and 1.750 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.234 inches and 0.266 inches

**Width Between Flats:**

Between 0.615 inches and 0.627 inches

**Hole Diameter:**

0.070 inches

**Grip Diameter:**

Between 0.4362 inches and 0.4367 inches

**Shank Unthreaded Hole Diameter:**

0.106 inches first hole

**Thread Diameter:**

0.437 inches

**Grip Length:**

Between 1.046 inches and 1.078 inches

**Hole Quantity:**

1

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Hole Configuration Style:**

Hexagon flats

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.546 inches first hole

**Surface Finish:**

63.0 microinches grip

**Material:**

Steel comp 8740 or steel comp 8630 or steel comp 8735 or steel comp 4037 or steel comp 4140 or steel comp 4130

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification all treatment responses

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0