NSN 5306-00-639-2352

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Close Tolerance Bolt - Page 1 of 2	Group
View Online at https://aerobasegroup.com/nsn/5306-00-639-2352	
Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.954 inches	
Fastener Length:	
4.766 inches	
Head Style:	
Hexagon	
Head Height:	
Between 0.328 inches and 0.360 inches	
Width Between Flats:	
Between 0.928 inches and 0.940 inches	
Grip Diameter:	
Between 0.6234 inches and 0.6240 inches	
Shank Unthreaded Hole Diameter:	
0.141 inches first hole	
Thread Diameter:	
0.625 inches	
Grip Length:	
3.812 inches	
Thready Qty Per Inch (tpi):	
18	
Min. Tensile Strength (psi):	
125000 pounds per square inch	
Hardness Rating:	
26.0 rockwell c and 32.0 rockwell c	
Distance From Head Largest Bearing Surface To Shank Hole Center:	
4.546 inches first hole	
Surface Finish:	
63.0 microinches grip	
Product Name:	
Navy special project	
Material:	
Steel comp 8740 or steel comp 8630 or steel comp 8735 or steel comp 4140 or steel comp 4130 or steel comp 4037	
Material Specification:	
Mil-s-6049 military specification 1st material response or mil-s-6050 military specification 2nd material response or mil-s-609	98 military
specification 3rd material response or mil-s-5626 military specification 4th material response or mil-s-6758 military specification	ion 5th material
response or ams 6300 assn standard 6th material response	
Surface Treatment:	

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 3 federal specification all treatment responses

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Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-6049 spec.