

View Online at <https://aerobasegroup.com/nsn/5306-00-639-2372>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.750 inches and 0.829 inches

**Fastener Length:**

Between 1.828 inches and 1.875 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.265 inches and 0.297 inches

**Width Between Flats:**

Between 0.740 inches and 0.752 inches

**Grip Diameter:**

Between 0.4986 inches and 0.4991 inches

**Shank Unthreaded Hole Diameter:**

0.106 inches first hole and 0.116 inches first hole

**Thread Diameter:**

0.500 inches

**Grip Length:**

Between 1.046 inches and 1.078 inches

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.655 inches first hole and 1.687 inches first hole

**Material:**

Steel comp 4037 or steel comp 4130 or steel comp 8630 or steel comp 8735 or steel comp 8740 or steel comp 4140

**Material Specification:**

Mil-b-6812 military specification all material responses

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification all treatment responses

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-b-6812 spec.