## NSN 5306-00-639-2984

Internal Wrenching Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-00-639-2984

Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 1.037 inches and 1.087 inches
Fastener Length:
Between 4.985 inches and 5.015 inches
Head Style:
Bevel-conical
Head Diameter:
Between 1.220 inches and 1.230 inches
Head Height:
0.750 inches
Hole Diameter:
0.055 inches
Internal Drive Style:
Hexagon
End Application:
Spec item
Thread Diameter:
0.750 inches
Width Across Flats:
Between 0.563 inches and 0.566 inches
Hole Quantity:
4
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
16
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
34.0 rockwell c and 40.0 rockwell c
Hole Configuration Style:
Round longitudinal hole
Material:
Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740
Material Specification:
Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military

specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material

Cadmium and chromate

**Surface Treatment:** 

response

## NSN 5306-00-639-2984

Internal Wrenching Bolt - Page 2 of 2



Surfa	ce Trea	atment Sp	pecifica	tion:
-------	---------	-----------	----------	-------

Qq-p-416, type 2 cl 2 federal specification single treatment response

**Thread Series Designator:** 

Unf

Shelf Life:

N/a

**Unit Of Measure:** 

\_\_

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.