## NSN 5306-00-639-2986

Internal Wrenching Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-00-639-2986

Thread Class:			
3a			
Thread Direction:			
Right-hand			
Thread Length:			
Between 1.037 inches and 1.087 inches			
Fastener Length:			
3.765 inches			
Head Style:			
Bevel-conical Seven Seve			
Head Diameter:			
Between 1.220 inches and 1.230 inches			
Head Height:			
0.750 inches			
Hole Diameter:			
0.055 inches			
Internal Drive Style:			
Hexagon			
Thread Diameter:			
0.750 inches			
Width Across Flats:			
Between 0.563 inches and 0.566 inches			
Hole Quantity:			
4			
Hole Type:			
Drilled			
Thready Qty Per Inch (tpi):			
16			
Min. Tensile Strength (psi):			
160000 pounds per square inch			
Hardness Rating:			
34.0 rockwell c and 40.0 rockwell c			
Hole Configuration Style:			
Round longitudinal hole			
Product Name:			
Bolt, internal wrenching			
Material:			
Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740			
Material Specification:			
Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military			

specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material

Surface Treatment:

Cadmium and chromate

response

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Surface	<b>Treatment</b>	Specification:
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Qq-p-416, type 2 cl 3 federal specification single treatment response

**Thread Series Designator:** 

Unf

Shelf Life:

N/a

**Unit Of Measure:** 

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.