

View Online at <https://aerobasegroup.com/nsn/5306-00-639-8812>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.034 inches and 1.064 inches

**Fastener Length:**

1.094 inches

**Head Style:**

Hexagon

**Head Height:**

0.219 inches

**Width Between Flats:**

0.438 inches

**Hole Diameter:**

0.070 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.030 inches and 0.060 inches

**Hole Quantity:**

6

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Hole Configuration Style:**

Hexagon longitudinal hole

**Material:**

Steel comp 4037 or steel comp 4130 or steel comp 8630 or steel comp 8735 or steel comp 8740 or steel comp 4140

**Material Specification:**

Mil-b-6812 military specification all material responses

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-b-6812 spec.