NSN 5306-00-679-8109

Ribbed Shoulder Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-00-679-8109

TI 101		
Thread Class:		
2a		
Thread Direction:		
Right-hand		
Thread Length:		
Between 0.830 inches and 0.860 inches		
Fastener Length:		
Between 1.270 inches and 1.300 inches		
Head Style:		
Dee		
Head Diameter:		
0.624 inches		
Head Height:		
0.188 inches		
Distance From Centerline To Flat:		
Between 0.156 inches and 0.176 inches		
Shoulder Diameter:		
0.303 inches first shoulder and 0.307 inches first shoulder		
Shoulder Length:		
0.320 inches first shoulder		
Rib Major Diameter:		
Between 0.317 inches and 0.321 inches		
Rib Length:		
0.260 inches		
Distance From Largest Diameter Of Bearing Surface Of Head To Ribs:		
Between 0.030 inches and 0.090 inches		
Rib Minor Diameter:		
Between 0.303 inches and 0.307 inches		
Rib Quantity:		
33		
Thread Diameter:		
0.312 inches		
Thready Qty Per Inch (tpi):		
24		
Hardness Rating:		
32.0 rockwell c and 36.0 rockwell c		
Shoulder Shape:		
Ribbed first shoulder		
Material:		
Steel comp 1335 or steel comp 1541		

Material Specification:

Sae assn standard all material responses

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Thread	Series	Designator:
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Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0