

View Online at <https://aerobasegroup.com/nsn/5306-00-734-7265>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.270 inches and 0.330 inches

Fastener Length:

Between 0.690 inches and 0.710 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.306 inches and 0.310 inches

Head Height:

Between 0.300 inches and 0.320 inches

First Diameter From Head:

Between 0.178 inches and 0.182 inches

Distance From Largest Bearing Surface Of Head To End Of First Diameter:

Between 0.080 inches and 0.100 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.188 inches and 0.190 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

23.0 rockwell c and 32.0 rockwell c

Surface Finish:

63.0 microinches sides of head

Special Features:

0.130 in. Min 0.135 in. Maximum distance from ctr Of head to ctr line of shank

Material:

Steel comp 416

Material Specification:

Qq-s-764, cond a federal specification single material response

Surface Treatment:

Oxide

Surface Treatment Specification:

Mil-c-13924, cl 2 military specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-c-13924 spec.