

View Online at <https://aerobasegroup.com/nsn/5306-00-763-7451>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.547 inches and 0.597 inches

**Fastener Length:**

Between 1.307 inches and 1.337 inches

**Head Style:**

Double hexagon extended washer

**Head Height:**

Between 0.338 inches and 0.358 inches

**Width Between Flats:**

Between 0.368 inches and 0.377 inches

**Extended Washer Diameter:**

Between 0.521 inches and 0.531 inches

**Extended Washer Thickness:**

Between 0.072 inches and 0.092 inches

**Hole Diameter:**

Between 0.050 inches and 0.055 inches

**Grip Diameter:**

Between 0.3110 inches and 0.3120 inches

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 0.740 inches and 0.760 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c

**Hole Configuration Style:**

Double hexagon flats

**Surface Finish:**

32.0 microinches grip

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas625 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0