

View Online at <https://aerobasegroup.com/nsn/5306-00-784-2977>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.910 inches

**Fastener Length:**

Between 0.950 inches and 0.970 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.140 inches and 0.172 inches

**Width Between Flats:**

Between 0.428 inches and 0.440 inches

**Grip Diameter:**

Between 0.2487 inches and 0.2492 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.630 inches and 0.650 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Material:**

Steel comp 431

**Material Specification:**

Mil-s-18732 military specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-b-6812 military specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-18732 spec.