NSN 5306-00-784-8877

Machine Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-00-784-8877

Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.680 inches
Fastener Length:
Between 1.865 inches and 1.885 inches
Head Style:
Hexagon
Head Height:
Between 0.240 inches and 0.260 inches
Width Between Flats:
Between 0.430 inches and 0.439 inches
Hole Diameter:
0.062 inches
Thread Diameter:
0.250 inches
Grip Length:
Between 1.165 inches and 1.225 inches
Hole Quantity:
6
Hole Type:
Drilled
Features Provided:
Finished head
Thready Qty Per Inch (tpi):
20
Hardness Rating:
30.0 rockwell c and 38.0 rockwell c
Hole Configuration Style:
Hexagon flats
Surface Finish:
63.0 microinches grip
Material:
Steel comp 601
Material Specification:
Ams 6304 assn standard single material response
Surface Treatment:
Cadmium
Surface Treatment Specification:
Ame 2/16 asso standard single treatment response

Ams 2416 assn standard single treatment response

NSN 5306-00-784-8877

Machine Bolt - Page 2 of 2

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

