

View Online at <https://aerobasegroup.com/nsn/5306-00-807-9223>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 1.000 inches and 1.150 inches

Fastener Length:

Between 8.930 inches and 8.970 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.798 inches and 0.818 inches

Width Between Flats:

Between 0.808 inches and 0.817 inches

Extended Washer Diameter:

Between 1.220 inches and 1.230 inches

Extended Washer Thickness:

Between 0.168 inches and 0.188 inches

Shoulder Diameter:

0.748 inches first shoulder and 0.749 inches first shoulder

Shoulder Length:

5.310 inches first shoulder

Hole Diameter:

0.075 inches

Thread Diameter:

0.625 inches

Hole Quantity:

2

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Hole Configuration Style:

Hexagon flats

Shoulder Shape:

Round first shoulder

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Nas 672 assn standard single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.