

View Online at <https://aerobasegroup.com/nsn/5306-00-812-1544>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.760 inches and 0.800 inches

Fastener Length:

Between 1.802 inches and 1.822 inches

Head Style:

Hexagon

Head Height:

Between 0.178 inches and 0.198 inches

Width Between Flats:

Between 0.492 inches and 0.502 inches

Shank Unthreaded Hole Diameter:

0.065 inches first hole and 0.072 inches first hole

Thread Diameter:

0.312 inches

Grip Length:

Between 1.002 inches and 1.062 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

24

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.680 inches first hole and 1.700 inches first hole

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0