

View Online at <https://aerobasegroup.com/nsn/5306-00-823-5864>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.400 inches and 0.450 inches

Fastener Length:

Between 0.722 inches and 0.752 inches

Head Style:

Dished hexagon

Head Height:

0.125 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Shoulder Diameter:

0.2797 inches first shoulder and 0.2907 inches first shoulder

Shoulder Length:

0.302 inches first shoulder and 0.322 inches first shoulder

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Shoulder Shape:

Round first shoulder

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 3 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas3004 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.