NSN 5306-00-825-3815

Thread Class:

Internal Wrenching Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-00-825-3815

<i>3</i> a
Thread Direction:
Right-hand
Thread Length:
Between 0.300 inches and 0.350 inches
Fastener Length:
Between 0.490 inches and 0.520 inches
Head Style:
Flat chamfer
Head Diameter:
Between 0.218 inches and 0.226 inches
Head Height:
Between 0.134 inches and 0.138 inches
Hole Diameter:
0.0395 inches
Internal Drive Style:
Hexagon
Thread Diameter:
0.138 inches
Width Across Flats:
Between 0.078 inches and 0.140 inches
Hole Quantity:
4
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
32
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
39.0 rockwell c and 42.0 rockwell c
Hole Configuration Style:
Round longitudinal hole
Surface Finish:
32.0 microinches grip
Material:
Steel comp 4037
Material Specification:
66 federal standard single material response
Surface Treatment:
Cadmium

NSN 5306-00-825-3815

Internal Wrenching Bolt - Page 2 of 2



Surface Treatment Speci

Qq-p-416, type 1, cl 3 federal specification single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0