

View Online at <https://aerobasegroup.com/nsn/5306-00-828-4836>

Thread Direction:

Right-hand

Thread Length:

Between 0.607 inches and 0.678 inches

Fastener Length:

Between 0.678 inches and 0.698 inches

Head Style:

Hexagon

Head Height:

Between 0.210 inches and 0.230 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Hole Diameter:

0.062 inches

Thread Diameter:

0.250 inches

Hole Quantity:

6

Hole Type:

Drilled

Features Provided:

Finished head

Nonstandard Thread Pitch Diameter:

+0.2213/+0.2238 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

Hole Configuration Style:

Hexagon longitudinal hole

Surface Finish:

63.0 microinches bearing surface of head

Material:

Steel comp 1144

Material Specification:

Qq-s-637 federal specification single material response

Surface Treatment:

Dichromate

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0