

View Online at <https://aerobasegroup.com/nsn/5306-00-837-4102>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.319 inches and 0.369 inches

Fastener Length:

Between 1.454 inches and 1.484 inches

Head Style:

Hexagon

Head Height:

Between 0.109 inches and 0.141 inches

Width Between Flats:

Between 0.428 inches and 0.440 inches

Grip Diameter:

Between 0.2487 inches and 0.2492 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.081 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 1.115 inches and 1.135 inches

Thready Qty Per Inch (tpi):

28

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.303 inches first hole and 1.323 inches first hole

Surface Finish:

32.0 microinches grip

Material:

Iron alloy 660

Thread Series Designator:

Unf

Specification Data:

81205-bacb30bh manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0