

View Online at <https://aerobasegroup.com/nsn/5306-00-842-8219>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.750 inches and 0.830 inches

Fastener Length:

Between 1.520 inches and 1.560 inches

Head Style:

Square

Head Height:

Between 0.120 inches and 0.140 inches

Head Length:

Between 0.640 inches and 0.660 inches

Width Between Flats:

Between 0.552 inches and 0.560 inches

Shoulder Diameter:

Between 0.403 inches and 0.404 inches

Shoulder Length:

Between 0.300 inches and 0.304 inches

Shank Unthreaded Hole Diameter:

0.065 inches first hole and 0.072 inches first hole

Concentric Hole Depth:

Between 0.420 inches and 0.444 inches

Concentric Hole Diameter:

Between 0.276 inches and 0.286 inches

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.370 inches first hole and 1.394 inches first hole

Chamfer Angle:

45.0 degrees

Material:

Nickel

Material Specification:

Ams7471 assn standard single material response

Style Designator:

Concentric hole unthreaded

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0