Internal Wrenching Bolt - Page 1 of 2

View Online at https://aerobasegroup.com/nsn/5306-00-851-3727



Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.787 inches and 0.837 inches

Fastener Length:

Between 1.923 inches and 1.953 inches

Head Style:

Fillister

Head Diameter:

Between 0.740 inches and 0.750 inches

Head Height:

0.438 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.438 inches

Width Across Flats:

Between 0.313 inches and 0.315 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

34.0 rockwell c and 40.0 rockwell c

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military

specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

- ---
- Demilitarization:
- No

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Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

