

View Online at <https://aerobasegroup.com/nsn/5306-00-853-9409>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.848 inches and 0.898 inches

Fastener Length:

Between 2.983 inches and 3.013 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.608 inches and 0.628 inches

Width Between Flats:

Between 0.682 inches and 0.691 inches

Extended Washer Diameter:

Between 1.040 inches and 1.050 inches

Extended Washer Thickness:

Between 0.140 inches and 0.160 inches

Grip Diameter:

Between 0.6230 inches and 0.6240 inches

Thread Diameter:

0.625 inches

Grip Length:

Between 2.115 inches and 2.135 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Nas 672 assn standard single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas630 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.